

## Specifications for 3M™ Safety S80

### 1.0 Scope

This specification is for an optically clear glass shatter resistant and abrasion resistant window film which, when applied to the interior window surface, will help hold broken glass together and reduce the ultra-violet light that normally would enter through the window. This film is useful as an increased measure of protection for a variety of applications including general glass fragment retention, spontaneous glass breakage, seismic preparedness, and safety glazing applications, and bomb blast mitigation. Certain applications may require the film be used in conjunction with a film attachment system. The film shall be called 3M Safety S80 Safety and Security Window Film.

### 2.0 Applicable Documents

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

The 1985 American Society for Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) Handbook of Fundamentals.

The American National Standards Institute (ANSI).

ANSI Z97.1 – 2015 Specification for Safety Glazing Material used in Buildings

The American Society for Testing and Materials (ASTM):

- ASTM E-308 Standard Recommended Practice for Spectrophotometry and Description of Color in CIE 1931 System
- ASTM E-903 Standard Methods of Test for Solar Absorbance, Reflectance and Transmittance of Materials Using Integrating Spheres
- ASTM D-882 Standard Test Method for Tensile Properties of Thin Plastic Sheeting
- ASTM D-1044 Standard Method of Test for Resistance of Transparent Plastics to Surface Abrasion (Taber Abrader Test)
- ASTM D-4830 Standard Test Methods for Characterizing Thermoplastic Fabrics Used in Roofing and Waterproofing.
- ASTM G-90 Standard Practice for Performing Accelerated Outdoor Weatherizing for Non-metallic Materials Using Concentrated Natural Sunlight
- ASTM G 26 Standard Practice for Performing Accelerated Outdoor Weatherizing for Non-metallic Materials Using Concentrated Natural Sunlight
- ASTM E-84 Standard Method of Test for Surface Burning Characteristics of Building Materials
- ASTM F-1642 Standard Method of Test for Glazing and Glazing Systems Subject to Airblast Loadings, as adapted by the U.S. Government GSA Test Standard Protocols
- ASTM F-2912 Standard Specification for Glazing and Glazing Systems Subjected to Airblast Loadings

The Consumer Products Safety Commission (CPSC) 16 CFR, Part 1201, Safety Standard for Architectural Glazing Material GSA-TS01-2003 General Services Administration Standard Test for Glazing and Glazing Systems Subject to Airblast Loadings

Window. A Computer Tool for Analyzing Window Thermal Performance, Lawrence Berkeley Laboratory

#### IMPORTANT NOTICE:

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### 3.0 Requirements of the Film

**3.1 Film Material:** The film material shall consist of an optically clear polyester film with a durable abrasion resistant coating over one surface, and a UV stabilized pressure sensitive adhesive on the other. The film shall have a nominal thickness of 8 mils (0.008 inches). The film shall be identified as to Manufacturer of Origin (hereafter to be called Manufacturer).

**3.2 Film Properties, with coatings (nominal):**

- a) Tensile Strength (ASTM D882): 25,000 psi
- b) Break Strength (ASTM D882): 175 lbs per inch 25,000 psi (200 lbs per inch width)
- c) Percent Elongation at Break (ASTM D882): >125%
- d) Percent Elongation at Yield (ASTM D882): greater than 100%

**3.3 Solar Performance Properties:** film applied to ¼" thick clear glass

- a) Visible Light Transmission (ASTM E 903): 86%
- b) Ultraviolet Transmission (ASTM E 903): less than 1% (300 – 380 nm)
- c) Visible Reflection: not more than 10%
- d) Solar Heat Gain Coefficient: 0.79

**3.4 Flammability:** The Manufacturer shall provide independent test data showing that the window film shall meet the requirements of a Class A Interior Finish for Building Materials for both Flame Spread Index and Smoked Development Values per ASTM E-84.

**3.5 Abrasion Resistance:** The Manufacturer shall provide independent test data showing that the film shall have a surface coating that is resistant to abrasion such that, less than 5% increase of transmitted light haze will result in accordance with ASTM D-1044 using 50 cycles, 500 grams weight, and the CS10F Calibrase Wheel.

**3.6 Adhesive System:** The film shall be supplied with a high mass pressure sensitive weatherable acrylate adhesive applied uniformly over the surface opposite the abrasion resistant coated surface. The adhesive shall be pressure sensitive (not water activated) and physically bond (not chemically bond) to the glass. The adhesive shall be essentially optically flat and shall meet the following criteria:

- a. Viewing the film from a distance of ten feet at angles up to 45 degrees from either side of the glass, the film itself shall not appear distorted.
- b. It shall not be necessary to seal around the edges of the applied film system with a lacquer or other substance in order to prevent moisture or free water from penetrating under the film system.

**3.7 Impact Resistance for Safety Glazing:** The film, when applied to either side of the window glass, shall pass a 400 ft-lb impact when tested according to 16 CFR CPSC Part 1201 (Category 2) and ANSI Z97.1 (Class A, Unlimited).

**3.8 Bomb Blast Mitigation:** Independent testing with results from high explosive arena blast testing.

- a. GSA Rating of "2" (Minimal Hazard) with minimum blast load of 11 psi overpressure and 55 psi\*msec blast impulse

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#### 4.0 Requirements of the Authorized Dealer/Applicator (ADA)

4.1 The ADA shall provide documentation that the ADA is authorized by the Manufacturer of the window film to install said window film as per the Manufacturer's specifications and in accordance with specific requests as to be determined and agreed to by the customer.

4.2 Authorization of dealership may be verified through the company's 3M ID Number.

4.3 The ADA will provide a commercial building reference list of ten (10) properties where the ADA has installed window film. This list will include the following information:

- \* Name of building
- \* The name and telephone number of a management contact
- \* Type of glass
- \* Type of film
- \* Amount of film installed
- \* Date of completion

#### 5.0 Requirements of the Manufacturer

5.1 The Manufacturer will ensure proper quality control during production, shipping and inventory, clearly identify and label each film core with the product designation and run number.

5.2 Materials shall be manufactured by:  
3M Commercial Solutions Division  
3M Center, Building 280  
St. Paul, MN 55144-1000

Purchased Through:  
Energy Products Distribution  
9223 Harford Road  
Baltimore, MD 21234  
1-800-537-3911 | [info@epdwindowfilm.com](mailto:info@epdwindowfilm.com)

#### 6.0 Application

6.1 **Examination:** Examine glass surfaces to receive new film and verify that they are free from defects and imperfections, which will affect the final appearance. Correct all such deficiencies before starting film application.

##### 6.2 Preparation:

- a. The window and window framing will be cleaned thoroughly with a neutral cleaning solution. The inside surface of the window glass shall be scraped with stainless steel razor blades with clean, sharp edges to ensure the removal of any foreign contaminants without damages the glass surface.
- b. Drop cloths or other absorbent material shall be placed on the window sill or sash to absorb moisture accumulation generated by the film application.

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**6.3 Installation:** The film shall be applied as to the specifications of the Manufacturer by an ADA.

- a. Materials will be delivered to the job site with the manufacturer's labels intact and legible.
- b. To minimize waste, the film will be cut to specification utilizing a vertical dispenser designed for that purpose. Film edges shall be cut neatly and square at a uniform distance of 1/8" (3 mm) to 1/16" (1.6 mm) of the window-sealing device.
- c. Film shall be wet-applied using clean water and slip solution to facilitate positioning of the film onto glass.
- d. To ensure efficient removal of excess water from the underside of the film and to maximize bonding of the pressure sensitive adhesive, polyplastic bladed squeegees shall be used.
- e. Upon completion, the film may have a dimpled appearance from residual moisture. Said moisture shall, under reasonable weather conditions, dry flat with no moisture dimples within a period of 30 calendar days when viewed under normal viewing conditions.
- f. After installation, any leftover material will be removed and the work area will be returned to original condition. Use all necessary means to protect the film before, during and after the installation.

### 7.0 Cleaning

The film may be washed using common window cleaning solutions, including ammonia solutions, 30 days after application. Abrasive type cleaning agents and bristle brushes, which could scratch the film, must not be used. Synthetic sponges or soft cloths are recommended.

### 8.0 Warranty

a) The application shall be warranted by the film manufacturer (3M) for a period of \_\_\_\_\_ years in that the film will maintain solar reflective properties without cracking, crazing, delaminating, peeling, or discoloration. In the event that the product is found to be defective under warranty, the film manufacturer (3M) will replace such quantity of the film proved to be defective, and will additionally provide the removal and reapplication labor free of charge.

b) 8.2 The film manufacturer (3M) also warrants against glass failure due to thermal shock fracture of the glass window unit (maximum value \$500 per window) provided the film is applied to recommended types of glass and the failure occurs within sixty (60) months from the start of application. Any glass failure must be reviewed by the film manufacturer (3M) prior to replacement.

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## Health and Safety

When handling any chemical products, read the manufacturers' container labels and the Safety Data Sheets (SDS) for important health, safety and environmental information. To obtain SDS sheets for 3M products go to [3M.com/SDS](http://3M.com/SDS), or by mail or in case of an emergency, call 1-888-364-3577 or 1-651-737-6501. When using any equipment, always follow the manufacturers' instructions for safe operation.

## Technical Information

Technical information and data, recommendations, and other statements provided by 3M are based on information, tests, or experience which 3M believes to be reliable, but the accuracy or completeness of such information is not guaranteed. Such technical information and data are intended for persons with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. The typical values shown should not be used for the purpose of specification limits. If you have questions about this Product, contact the Customer Service Department at 1-800-852-9722.

## Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

## Warranty

3M warrants that each 3M product will be free from defects in material and manufacture for the length of the product warranty. 3M MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

### Limited Remedy

If a 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

### No Extension of Warranty

In the case of an approved warranty claim, the replacement Product will carry only the remaining term of the original warranty period.

### Limitation of Liability

Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted.

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