IMPORTANT: This Technical Data Sheet provides an overview of product performance. Prior to product selection you should refer to the current 3M Technical Specifications for more detailed product information and specifications.

Product Features and Benefits

- Combination safety / solar control window film
- Micro-layered film designed for tear resistance
- Lightly tinted film with heat rejection properties
- Helps protect from broken glass hazards
- Increase comfort and help reduce air conditioning costs
- Helps extend the life of furnishings by significantly reducing harmful UV rays

Applications

- Bomb Blast Mitigation
- Building Envelope Protection
- Helping to Deter Break & Entry
- Safety Glazing
- Seismic Preparedness
- Spontaneous Glass Breakage

Film Properties (typical)

Film Thickness	8 mils nominal			
Film Construction	Micro-layered Laminated			
Tensile Properties (ASTM D882)				
Tensile Strength	25,600 psi (MD) /25,000psi (TD)			
Break Strength	205 lbs/in (MD) /200 lbs/in (TD)			
Elongation at Break	110% (MD) /135% (TD)			
Yield Strength	15,000 psi (MD)			
Elongation at Yield	7%			
Modulus	550 kpsi			
Abrasion Resistance (ASTM D1044)		•	<5% ∆ Haze	
Peel Strength (ASTM D3330)			5.3 lb/in	
Flammability (ASTM E84)		Class A		
Graves Area Tear Resistance (ASTM D1004)		1,150 lbs%		
Puncture-Propagation-Tear (ASTM D2582)			12 lbf	
Puncture Strength (ASTM D4830)			193 lbf	

Solar Properties – film applied to ¼" glass							
	1/4" Clear	1/4" Tint	Dual Clear	Dual Tint			
VLT	49%	30%	44%	26%			
VLR-Int	7%	6%	9%	8%			
VLR-Ext	8%	6%	15%	8%			
SHGC	0.44	0.40	0.53	0.40			
TSER	56%	60%	47%	60%			
UV Block	99.9%	99.9%	99.9%	99.9%			
Glare ↓	44%	53%	37%	49%			
U-Value	1.00	1.00	0.48	0.48			
Solar Heat ↓	46%	38%	25%	22%			

Performance Testing

Method	Glass Substrate *	Film Attachment	Rating				
Safety Glazing							
16 CFR 1201	201 1/8" and 1/4" annealed		Category 2,	400 ft-lbs and Category 1, 150 ft-lbs			
ANSI Z97.1	1/0 and 1/4 annealed		Class A (Unlimited), 400 ft-lbs and Class B (Unlimited), 150 ft-lbs				
Impact Resistance							
ASTMs E1886 / E1996	1/4" tempered	IPA	Missile Level "A"				
Blast Mitigation			Blast Load	Rating			
GSA TS01-2003 / ASTM F1642	1/4" tempered	IPA	6 psi, 42 psi*msec	GSA Level 2 / ASTM "No Hazard"			
	1" double pane (tempered)	IPA	9 psi, 60 psi*msec	GSA Level 2 / ASTM "No Hazard"			

^{*} Based on dry lamination of film to single pane glass and wet lamination of film to double pane insulated glass units.

^{**} IPA = 3M™ Impact Protection Attachment Sealant, all 4 sides unless noted.

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Commercial Solutions Division

3M Center, Building 220-12E-04 St. Paul, MN 55144 3M.com/windowfilm

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